

DRAWING USED ON	
DATE	CRANE S/N
4/19/05	MCK-1827-05

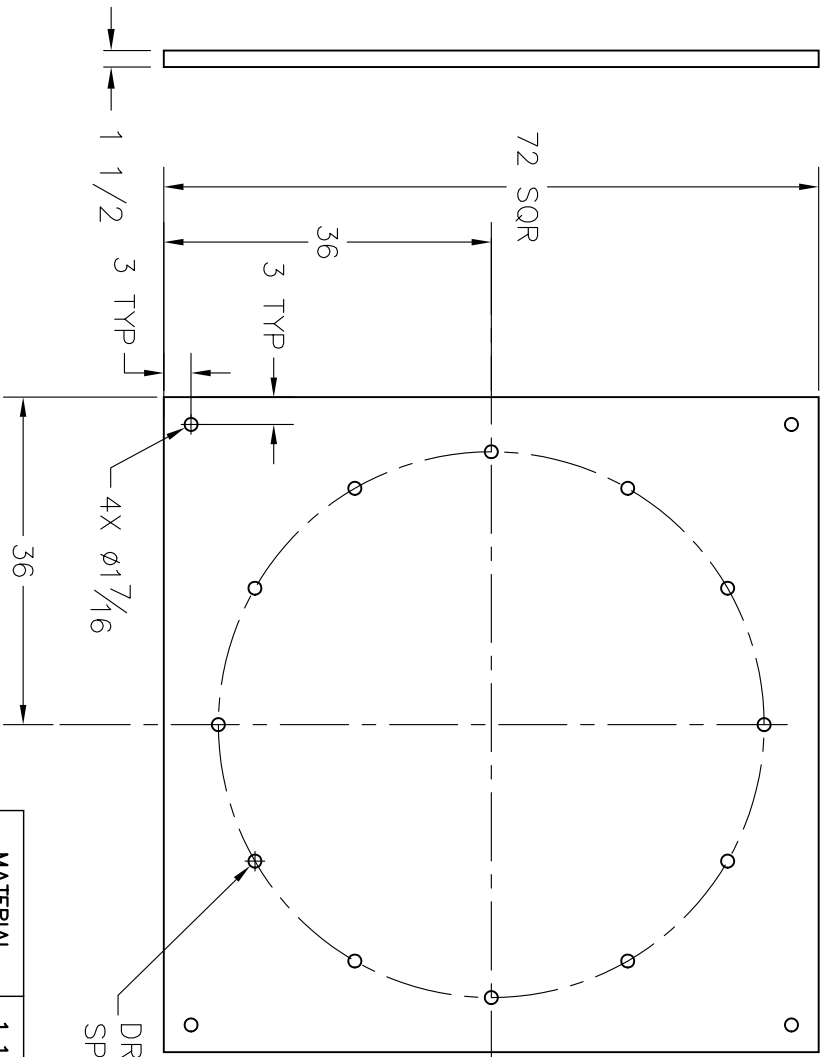
REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVALS
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**NOTES:**

PLATE TO BE CERTIFIED TO MEET REQUIREMENTS OF ASTM A572 GR. 50. THIS MATERIAL IS TO BE USED WHEN STATED SERVICE TEMP. IS 14°F (-10°C) AND ABOVE.

PLATE TO BE ULTRASONICALLY TESTED IN ACCORDANCE WITH ASTM A578 (LEVEL 2).

PLATE TO BE TESTED FOR RESISTANCE TO LAMELLER TEARING IN ACCORDANCE WITH ASTM A770.



DRILL (12)  $\phi 1\frac{7}{16}$  HOLES EQUALLY SPACED ON 60%BC

MATERIAL	1 1/2" A572 GRADE 50 PLATE
TOLERANCES UNLESS OTHERWISE SPECIFIED =	FRACTIONS: PLUS OR MINUS 1/32" DECIMALS: PLUS OR MINUS .005

DRAWN BY:	S. BEAR	TITLE	<b>41" <math>\phi</math> PEDESTAL BASE PLATE</b>
DATE DRAWN:	4/19/05	<b>North American Alaska Marine Crane</b>	
ISSUE DATE:		Crane and Equipment Co. 405 Porter Way Milton, Wa. 98354	
CHECKED BY:			
DATE CHECKED:			
APPROVED BY:			
DATE APPROVED:			
CONTRACT NUMBER:	-		

**NOTE:**  
**MACHINED PARTS:**  
 BREAK ALL EDGES WITH A FILE OR BURR KNIFE. LEAVE NO SHARP EDGES OR BURRS.  
**BURNED PARTS:**  
 REMOVE ALL SLAG WITH SLAG HAMMER AND DISC GRINDER.

SIZE	FSCM NUMBER	DRAWING NUMBER	REV.
A	7R117	PN-16587	0
SCALE	WEIGHT	SHEET NUMBER	
1:20	2,210#	-	